

DA3
13
C-89

Work Order ID 98241

March-11-13 12:39:59 PM

98241

Page 2

Item ID: D2002-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Knob
 Start Date: 3/11/13 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 3/13/13 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		DAS 14 2-83	13/03/28	20	10		
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>ST</u> <u>CA</u> Memo	0.00 0.00				20x		8P	13-3-18
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							13/3/2013

13-03-19

Picklist Print

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Page 1

Work Order ID: 98241

Parent Item: D2002-015

Parent Item Name: Knob

Start Date: 3/11/13

Required Date: 3/13/13

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP C00.05.18Added inspection level 8EC
IPP Rev:D Now on Doosan Lathe JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELNR1.2500		Purchased	No				f	15.0070		0.5			
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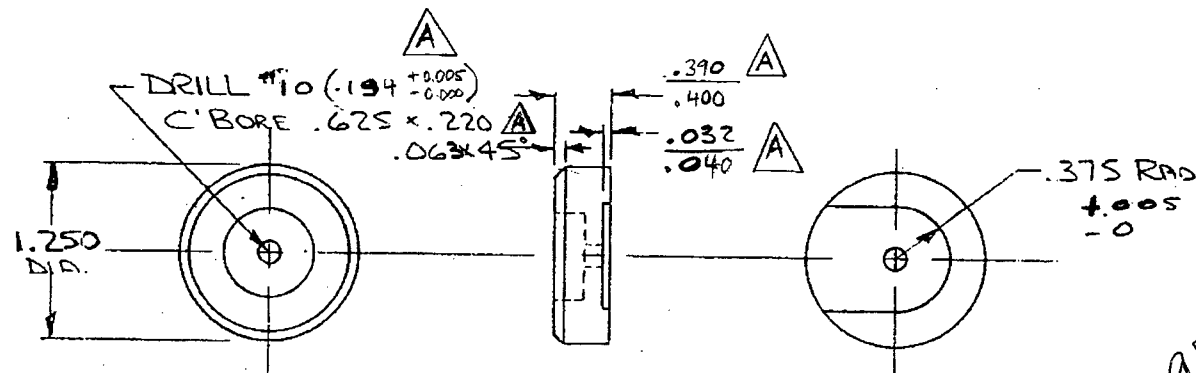
DELIN ROUND BAR 1.25"

Location	Loc Qty	Loc Code
MAT018	15.007	
119133	1.84	
121971	0.06	
122582	9.107	
124382	4	

13-3-17 D43
13
89
1 lot no toes

RELEASED

79.12.09 DS



DETAIL OF D2002-015

4/F: BLACK DELRIN OR
A BLACK UHMW PER D2689



REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER HAS 622		QTY. REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		APPROVAL		CONTRACT NO.								DART AERO ACCESSORIES INC	
CHECKED				DIM. DASH NO. IN-HEAD NEAR SIDE IN-HEAD FAR SIDE				DESIGN		DATE		CLIENT					
APPROVED				DIM. DASH NO. IN-HEAD NEAR SIDE IN-HEAD FAR SIDE				DESIGN		DATE		CLIENT					
DESCRIPTION		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		DIM. DASH NO. IN-HEAD NEAR SIDE IN-HEAD FAR SIDE				DESIGN		DATE		CLIENT					
OF		GENERAL		DIM. DASH NO. IN-HEAD NEAR SIDE IN-HEAD FAR SIDE				DESIGN		DATE		CLIENT					
CHANGE		LIMITS		DIM. DASH NO. IN-HEAD NEAR SIDE IN-HEAD FAR SIDE				DESIGN		DATE		CLIENT					
		1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHES: 125 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL. — 1: 32-1 5. HOLE PER AND 10-32		1. TOLERANCES — .001 1: 32-1 2. ANGLES — .001 1: 32-1 3. PARALLELISM — .001 1: 32-1 4. ECCENTRICITY — .001 1: 32-1 5. SYMMETRY ABOUT — .001 1: 32-1		BASIC CODES		APPROVAL		CONTRACT NO.		DATE		CLIENT		TITLE	
		REPORT ALL DISCREPANCIES — DO NOT SCALE		BASIC CODES		APPROVAL		CONTRACT NO.		DATE		CLIENT		TITLE		KNOB	
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